



How to calibrate the XY offset

1. Check if you have 2 print cores and 2 materials loaded in your printer before you start to print the calibrate XY offset .
2. Start the calibration print by navigating to:
System > Maintenance > Calibrations followed by Calibrate XY offset.
3. Wait for the printer to complete the calibration print.
4. Viewing from above, align the calibration print (on the glass plate) with the rectangle within the black area on this sheet.
5. Look for the aligned dual material X and Y lines on the calibration print and insert the matching number in the input field on the display.

