1. Identification of the substance / preparation and of the company

1.1 Trade name
PC

1.2 Use of the product
3D printer filament

1.3 Supplier
Ultimaker B.V.
Watermolenweg 2
4191 PN, Geldermalsen
The Netherlands

Emergency phone number
In case of toxicological emergency, contact your doctor

2. Hazards identification according to regulation (EC) No 1272/2008 and GHS

2.1 Classification of the substance or mixture
No risk exists to the health of users if the product is handled and processed properly

2.2 Label elements
Not applicable

2.3 Other hazards
Not known

3. Composition / information on ingredients

3.1 Composition
Not applicable

3.2 Mixture
Polycarbonate (transparent and colored filament), Acrylic and polyester (only in colored filament)

4. First-aid measures

4.1 Description of first-aid measures

General advice
If you feel unwell, seek medical advice (show the label where possible). Never give anything by mouth to an unconscious person

Inhalation
In case of inhalation of gases released from molten filament, move person into fresh air

Skin contact
Wash with soap and water. Seek medical attention if symptoms occur. If burned by contact with hot material, cool molten material adhering to skin as quickly as possible with water – do not try to peel it off. Seek for medical attention, if necessary, for removal and treatment of the burns

Eye contact
Any material that contacts the eye should be washed out immediately with water. If easy to do, remove contact lenses. Seek medical attention if symptoms persist. If molten material contacts the eye, immediately flush with plenty of water for at least 15 minutes. Seek medical attention immediately

Ingestion
Not probable. Seek medical advice in case ingestion occurs

Note to physician
Treat symptomatically
4.2 Most important symptoms and effects, both acute and delayed
Burns should be treated as thermal burns. The material will come off as healing occurs; therefore immediate removal from skin is not necessary.

4.3 Indication of any immediate medical attention and special treatment needed
No data available

5. Firefighting measures

5.1 General advice
Material can accumulate static charges which may cause an electrical spark (ignition source). Use proper bonding and/or grounding procedures.

5.2 Extinguishing media
Foam, carbon dioxide (CO₂), water spray, dry chemical, extinguishing powder.

5.3 Special hazards arising from the substance or mixture
Burning produces unpleasant and toxic fumes: carbon oxides (COₓ), nitrogen oxides (NOₓ), and traces of hydrogen cyanide (HCN).

5.4 Advice for firefighters
Use self-contained breathing apparatus and full protective clothing. Do not allow contaminated extinguishing water to enter the soil, ground water, or surface waters.

6. Accidental release measures

6.1 Personal precautions, protective equipment, and emergency procedures
Avoid breathing gases released from molten filament. Ensure adequate ventilation, especially in confined areas.

6.2 Environmental precautions
No data available.

6.3 Methods and materials for containment and cleaning up
Allow to solidify molten material. Dispose of waste and residue according to local regulations.

6.4 Reference to other sections
- 

7. Handling and storage

7.1 Precautions for safe handling
Avoid contact with molten material.

7.2 Conditions for safe storage, including any incompatibilities
Product should be stored in a dry and cool place at temperatures between -20 to +30 °C. Avoid direct sunlight. Minimize moisture uptake by leaving it in a sealed package with the supplied desiccant.

7.3 Specific end use(s)
Filament for 3D printing.

8. Exposure controls / personal protection

8.1 Control parameters
The regulations for the substances listed below must be observed when processing this product, particularly if processing takes place at elevated temperatures. In our experience printing in a well ventilated area will ensure compliance with the following occupational exposure limits:
- Phenol: 10 mg/m³ (TWA)*
- Chlorobenzene: 50 mg/m³ (TWA)
- Dust: 8 mg/m³ (TWA) and 10 mg/m³ (STEL)

DNEL
No data available.

PNEC
No data available.

(*) TWA (Time weighted average) and STEL (Short term exposure limits)
8.2 Exposure controls

Eye protection
Use safety glasses for prolonged staring at printing.

Skin and body protection
Good practice suggests to minimize skin contact. When material is heated, wear gloves to protect against thermal burns. Suitable materials for safety gloves are EN 374: Polyvinyl chloride – PVC (≥ 0.5 mm). Dirty and/or damaged gloves must be changed.

Respiratory protection
If engineering controls do not maintain airborne concentrations below recommended exposure limits (when applicable) or to an acceptable level (in countries where exposure limits have not been established) an approved respirator must be worn. Respirator type: air-purifying respirator with an appropriate government-approved (where applicable) air-purifying filter, cartridge, or canister. Contact a health and safety professional or manufacturer for specific information.

Hand protection
Follow good industrial hygiene practices.

Hygiene measures
Follow good industrial hygiene practices.

Engineering measures
Good general ventilation (typically 10 air changes per hour) is recommended. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls that maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance
Filament

Color
Transparent, black, and white

Odor
Slight

Flash point
- 

Ignition temperature
> 450 °C

Thermal decomposition
≥ 380 °C

Auto-ignition temperature
- 

Melting point / range
145 - 160 °C

Density
1.18 - 1.20 g/cm³

Water solubility
Insoluble

Solubility in other solvents
- 

9.2 Other information
- 

Safety data sheet – Ultimaker PC
10. Stability

10.1 Reactivity
Stable under recommended storage conditions

10.2 Chemical stability
Chemically stable

10.3 Possibility of hazardous reactions
No decomposition or hazardous reactions if stored and applied as directed

10.4 Conditions to avoid
Print temperatures above 300 °C (at standard printing speeds)

10.5 Incompatible materials
-

10.6 Hazardous decomposition products
See 5.2

11. Toxicological information

11.1 Information on toxicological effects
Principal routes of exposure
Eye contact, skin contact, inhalation, ingestion

Acute toxicity
No data available

Skin corrosion / irritation
No data available

Serious eye damage / eye irritation
No data available

Respiratory or skin sensitization
No data available

Reproductive toxicity
No data available

Carcinogenicity
No data available

12. Ecological information

12.1 Toxicity
No data available

12.2 Persistence and degradability
This material is practically insoluble in water. In view of its consistency and in water, no ecological problems are to be expected if the product is properly handled. The product is not readily biodegradable

12.3 Bio accumulative potential
No data available

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment
No data available

12.6 Other adverse effects
No data available

13. Disposal considerations

13.1 Waste treatment methods
In accordance with local and national regulations

14. Transport information

ADR
Not regulated

RID
Not regulated

IATA
Not regulated

IMDG
Not regulated

Special precautions for user
-
15. Regulatory information

Not meant to be all-inclusive – selected regulations represented

15.1 Safety, health, and environmental regulations / legislation specific for the substance or mixture

US Regulations:
- Sara 313 title III: Not listed
- TSCA Inventory List: Listed
- OSHA hazard category: -
- CERCLA: -
- WHMIS: -
- State right-to-know requirements: -

Other Inventories:
- Canada DSL Inventory List: Listed
- REACH / EU EINECS: Components are in compliance with REACH and/or are listed
- NEHAPS: -
- Japan (ECL/MITI): Listed
- Australia (AICS): Listed
- Korean toxic substances control act (ECL): Listed
- Philippines inventory (PICCS): Not listed
- Chinese chemical inventory (IECSC): Listed

15.2 Chemical Safety Assessment: No data available

16. Other information

The information provided in this Safety Data Sheet (SDS) is based on current knowledge and experience. This information is provided without warranty. This information should help to make an independent determination of the methods to ensure proper and safe use and disposal of the filament

Date: January 14, 2019